

Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH), amended by
2020/878/EU

STRUB Innocut EM 46

Version number: GHS 3.0
Replaces version of: 27.03.2026 (GHS 2)

Revision: 22.05.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	STRUB Innocut EM 46
Registration number (REACH)	not relevant (mixture)
Article number	30479

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Metal working fluid Minimalmengenschmierung MMKS
Uses advised against	Do not use for products which come into contact with foodstuffs.

1.3 Details of the supplier of the safety data sheet

FUCHS SWISS LUBRICANTS AG
Mühlemattstrasse 5
6260 Reiden
Switzerland

Telephone: +41 62 785 22 22
e-mail: msds.swiss@fuchs.com

1.4 Emergency telephone number

Emergency information service	Tox Info Suisse www.toxinfo.ch info@toxinfo.ch T +41 44 251 51 51
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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP)

Section	Hazard class	Category	Hazard class and category	Hazard statement
4.1C	hazardous to the aquatic environment - chronic hazard	3	Aquatic Chronic 3	H412
4.2ED	endocrine disruptor for the environment	1	ED ENV 1	EUH430

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

Spillage and fire water can cause pollution of watercourses.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP)

- Signal word	danger
- Pictograms	not required

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- Hazard statements
 - EUH430 May cause endocrine disruption in the environment.
 - H412 Harmful to aquatic life with long lasting effects.
- Precautionary statements
 - P202 Do not handle until all safety precautions have been read and understood.
 - P273 Avoid release to the environment.
 - P391 Collect spillage.
 - P405 Store locked up.
 - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- Supplemental hazard information
 - EUH208 Contains 1-H benzotriazole-1-methanamine, N,N-bis(2-ethylhexyl)-methyl-. May produce an allergic reaction.
- Hazardous ingredients for labelling
 - O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl)phosphorothioate

2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.

Endocrine disrupting properties

Contains an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based	CAS No 72623-87-1 EC No 276-738-4	50 – < 75	Asp. Tox. 1 / H304
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl)phosphorothioate	CAS No 126019-82-7 EC No 406-940-1	1 – < 3	Repr. 2 / H361d Aquatic Chronic 2 / H411 ED ENV 1 / EUH430
Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2,diol	EC No 947-696-0	0,3 – < 0,5	Acute Tox. 4 / H302 Skin Irrit. 2 / H315 Eye Dam. 1 / H318 Repr. 2 / H361 STOT RE 2 / H373 Aquatic Chronic 3 / H412
1-H benzotriazole-1-methanamine, N,N-bis(2-ethylhexyl)-methyl-	CAS No 94270-86-7	0 – < 0,3	Skin Irrit. 2 / H315 Skin Sens. 1B / H317 Aquatic Acute 1 / H400 Aquatic Chronic 2 / H411

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Name of substance	Specific Conc. Limits	M-Factors	ATE	Exposure route
Reaction products of Di-hydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2,diol	-	-	>300 mg/kg	oral

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: First aid measures

4.1 Description of first aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapours/dust/spray/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

There is no additional information.

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials" (Section 10).

7.3 Specific end use(s)

See section 16 for a general overview.

7.4 Shelf-life

Shelf-life: 12 months.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)
this information is not available

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8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye protection are recommendable.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Empfohlenes Handschuhmaterial : NBR, 100my Schichtstärke, mind. Level 3. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Type of material

NBR: acrylonitrile-butadiene rubber

- Breakthrough times of the glove material

>60 minutes (permeation: level 3)

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	liquid
Colour	brown
Odour	characteristic
Melting point/freezing point	not determined
Boiling point or initial boiling point and boiling range	>200 °C
Flammability	this material is combustible, but will not ignite readily
Lower and upper explosion limit	0,9 vol% - 7 vol%
Flash point	not determined
Auto-ignition temperature	>200 °C
Decomposition temperature	not relevant
pH (value)	not determined
Kinematic viscosity	50,6 mm ² /s at 40 °C 6,8 mm ² /s at 100 °C
Solubility(ies)	not determined
Partition coefficient	
Partition coefficient n-octanol/water (log value)	this information is not available

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Vapour pressure	<0,1 hPa at 20 °C
Density and/or relative density	
Density	0,89 g/cm ³ at 20 °C
Relative vapour density	information on this property is not available

Particle characteristics	not relevant (liquid)
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9.2 Other information

Information with regard to physical hazard classes	hazard classes acc. to GHS (physical hazards): not relevant
Flammable liquids	
- Sustained combustibility	yes (sustained combustion was observed)
Other safety characteristics	
Temperature class (EU, acc. to ATEX)	T3 (maximum permissible surface temperature on the equipment: 200°C)

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidisers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification according to GHS (1272/2008/EC, CLP)

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

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Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitisation

Contains 1-H benzotriazole-1-methanamine, N,N-bis(2-ethylhexyl)-methyl-. May produce an allergic reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

11.2 Information on other hazards

There is no additional information.

SECTION 12: Ecological information

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

Aquatic toxicity (chronic) of components of the mixture					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Reaction products of Di-hydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2,di-ol		EC50	>1.000 mg/l	microorganisms	3 h

12.2 Persistence and degradability

Degradability of components of the mixture						
Name of substance	CAS No	Process	Degradation rate	Time	Method	Source
O,O,O-tris(2(or 4)-C9-10-isoalkyl-phenyl)phosphorothioate	126019-82-7	carbon dioxide generation	2 %	28 d		ECHA Chem
O,O,O-tris(2(or 4)-C9-10-isoalkyl-phenyl)phosphorothioate	126019-82-7	oxygen depletion	3 %	28 d		ECHA Chem
Reaction products of Dihydro-3-(tet-		carbon dioxide generation	0 %	28 d		ECHA Chem

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Degradability of components of the mixture						
Name of sub- stance	CAS No	Process	Degradation rate	Time	Method	Source
rapropenyl)furan- 2,5 dione with propane-1,2,diol						

12.3 Bioaccumulative potential

Data are not available.

Bioaccumulative potential of components of the mixture				
Name of substance	CAS No	BCF	Log KOW	BOD5/COD
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based	72623-87-1		>6	
O,O,O-tris(2(or 4)-C9-10-isoalkyl- phenyl)phosphorothioate	126019-82-7	48	19,2 (25 °C)	
Reaction products of Dihydro-3-(tet- rapropenyl)furan-2,5 dione with pro- pane-1,2,diol			1,15 (25 °C)	

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.

12.6 Endocrine disrupting properties

Contains an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Relevant provisions relating to waste

List of wastes

- Product
 12 01 07* mineral-based machining oils free of halogens (except emulsions and solutions)

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

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SECTION 14: Transport information

- 14.1 UN number or ID number** not subject to transport regulations
- 14.2 UN proper shipping name** not relevant
- 14.3 Transport hazard class(es)** none
- 14.4 Packing group** not assigned
- 14.5 Environmental hazards** non-environmentally hazardous acc. to the dangerous goods regulations
- 14.6 Special precautions for user**
 There is no additional information.
- 14.7 Maritime transport in bulk according to IMO instruments**
 The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN) - Additional information

Not subject to ADR, RID and ADN.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1 Relevant provisions of the European Union (EU)

List of substances subject to authorisation (REACH, Annex XIV) / SVHC - candidate list

none of the ingredients are listed

Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)

none of the ingredients are listed

Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)

none of the ingredients are listed

Water Framework Directive (WFD)

List of pollutants (WFD)			
Name of substance	CAS No	Listed in	Remarks
Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2,diol		a)	
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl)phosphorothioate		a)	
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl)phosphorothioate		a)	
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based		a)	

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Legend

a) Indicative list of the main pollutants

Regulation on persistent organic pollutants (POP)

none of the ingredients are listed

15.1.3 National regulations (Germany)

Verordnung über Anlagen zum Umgang mit wassergefährdenden Stoffen (Ordinance on facilities for handling substances hazardous to water) (AwSV)

Wassergefährdungsklasse, WGK 1 slightly hazardous to water
(water hazard class)

Technical instructions on air quality control (Germany)

Number	Group of substances	Class	Conc.	Mass flow	Mass concentration	Notation
5.2.5	organic substances	class I	1 – < 5 wt%	0,1 kg/h	20 mg/m ³	3)
5.2.5	organic substances		≥ 25 wt%	0,5 kg/h	50 mg/m ³	3)

Notation

3) a total mass flow of 0.50 kg/h or a total mass concentration of 50 mg/m³, each of which to be indicated as total carbon, shall not be exceeded (except organic particulate matter)

Storage of hazardous substances in non-stationary containers (TRGS 510) (Germany)

Storage class (LGK) 10 (combustible liquids)

15.1.5 National regulations (Switzerland)

Ordinance on the incentive tax on volatile organic compounds (VOCV)

0 %

National inventories

Country	Inventory	Status
EU	REACH Reg.	not all ingredients are listed
KR	KECI	not all ingredients are listed

Legend

KECI Korea Existing Chemicals Inventory
REACH Reg. REACH registered substances

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
Acute Tox.	Acute toxicity
ADN	Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways)

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Abbr.	Descriptions of used abbreviations
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road)
Aquatic Acute	Hazardous to the aquatic environment - acute hazard
Aquatic Chronic	Hazardous to the aquatic environment - chronic hazard
Asp. Tox.	Aspiration hazard
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BOD	Biochemical Oxygen Demand
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures
COD	Chemical oxygen demand
DGR	Dangerous Goods Regulations (see IATA/DGR)
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval
EC No	The EC Inventory (EINECS, ELINCS and the NLP-list) is the source for the seven-digit EC number, an identifier of substances commercially available within the EU (European Union)
ED	Endocrine disruptor
ED ENV	Endocrine disruptor for the environment
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
LGK	Lagerklasse (storage class according to TRGS 510, Germany)
log KOW	n-Octanol/water
NLP	No-Longer Polymer
PBT	Persistent, Bioaccumulative and Toxic
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
Repr.	Reproductive toxicity
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail)
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin

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Abbr.	Descriptions of used abbreviations
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
SVHC	Substance of Very High Concern
TRGS	Technische Regeln für Gefahrstoffe (technical rules for hazardous substances, Germany)
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures. Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU.

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
EUH430	May cause endocrine disruption in the environment.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H361	Suspected of damaging fertility or the unborn child.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product. This information is based on the present state of our knowledge and does not constitute an assurance of product properties nor establishes contract legal rights. All data about health and safety are only for information. They should therefore not be construed as specifications.