

# Multicrop

- World leader in punching and shearing solutions
- Worldwide distribution network
- Proven quality, design and craftsmanship
- Continuous innovation
- Complete after sales service
- Great versatility that includes the highest range in accessories and optional equipments in the market
- The only machine fully produced and manufactured in the European Union
- All GEKA machines are special order. GEKA is the only ironworker that you can customize to fit your needs

The MULTICROP model offers, all features of the MINICROP model, as well as shearing angle section iron at 45 ° leg in and leg out.

## MULTICROP

Shear for flat bars	300x10 mm 200x13 mm
Punching	Ø27x13 mm
Shears for section iron L at 90°	80x80x8 mm
Shears for section iron L at 45°	60x60x6 mm
Rectangular notching	60x50x7 mm



[www.geka.es](http://www.geka.es)

Distribuidor:

Capacities are based on a material resistance of 45 kg/mm<sup>2</sup>

## Punching station

-  Monoblock body and sandwich structure
-  Blade-holder Adjustment
-  Punching Ø 27x13 mm Quick change punch
-  Adjustable Stripper
-  Accurate positioning table with removable front for L-punching, leg down
-  Goose neck die-holder for punching of L and I sections in legs and web

Manual selector switch / electrical limit switc

"Inching" selector switch

Easily removable door to access hydraulic unit



## Angle cutting station

Angle shearing without loss of material.  
Wide range of openings for Ø and Z

shearing angle section iron at 45° leg in and leg out

L cut up to 80x80x8 mm without any waste of material or bars  
Material clamping guide



## Notching station

Rectangular notching with table.  
This station can also be used for tube notching, triangular notching, etc.

End switches for travel setting



## Flat bars cutting station

Shearing of flat plate up to 300x10 mm  
Shearing of an L-leg at 45°

Material clamping guide

Guided table for flatshearing

Adjustable play between flatbar blades

